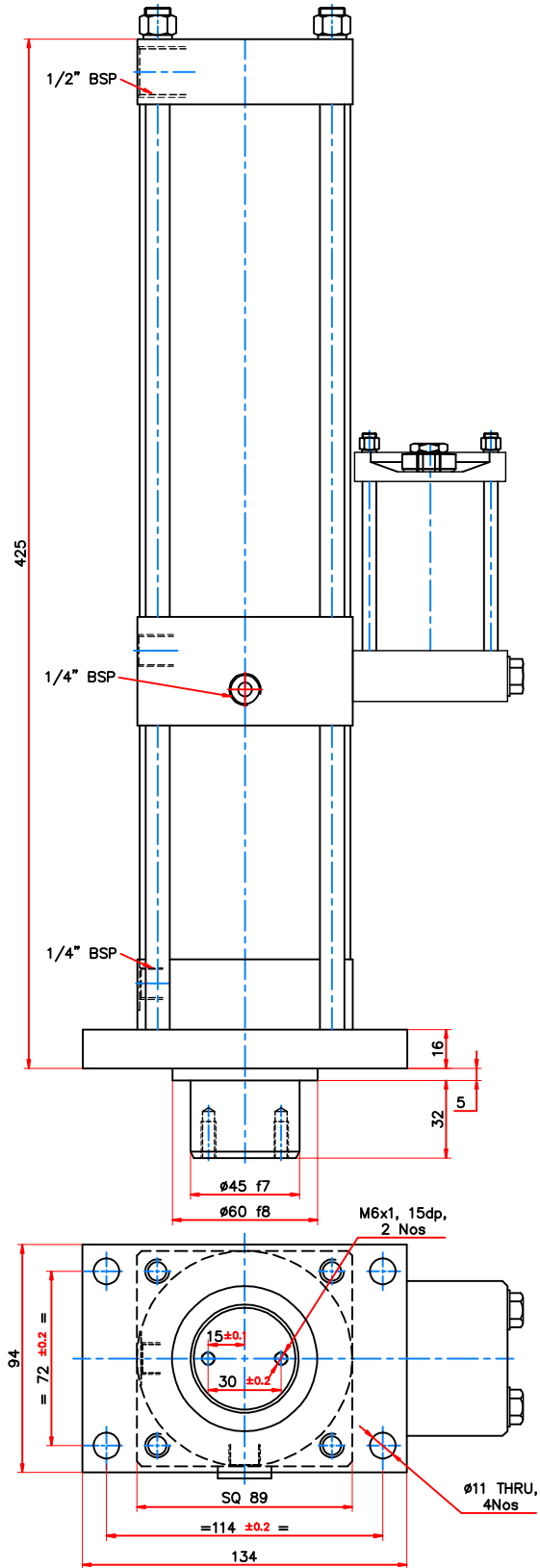




DO NOT MEASURE DRAWING . IF IN DOUBT PLEASE ASK.



Unspecified m/c deviations (med to IS 2102)			TITLE		HYDRO-PNEUMATIC TOOL DECLAMP CYLINDER				
Linear-Length or Diameter			MODEL		PCS3-8045-VC13		Note: Remove all sharp corners 0.5x45° All dimensions are in mm unless specified		
Over	Upto & inc.	TOL	STROKE		13			QTY	
-	6	±0.1	INT. RATIO		1:10				
6	30	±0.2	MOUNTING		FRONT FLANGE				
30	120	±0.3	RATED PR.		7 kg/cm²		SCALE	NTS	
120	315	±0.5	THEORETICAL THRUST ● 4 kg/cm²		2000 kgf		DRAWN	RBP	04/06/15
315	1000	±0.8	THEORETICAL THRUST ● 5 kg/cm²		2500 kgf		CHKD	RKS	04/06/15
1000	2000	±1.2	THEORETICAL THRUST ● 6 kg/cm²		3000 kgf		APPD	RKS	04/06/15
Length of shorter side of angle							ALTERATION		
Over	Upto & inc.	TOL							
-	6	±1°							
6	30	±30°							
30	120	±20°							
120	315	±10°							
			ORSETT HYDRAULICS PVT. LTD.						
			AHMEDABAD INDIA						

Note: Remove all sharp corners 0.5x45°  
All dimensions are in mm unless specified

ALTERATION